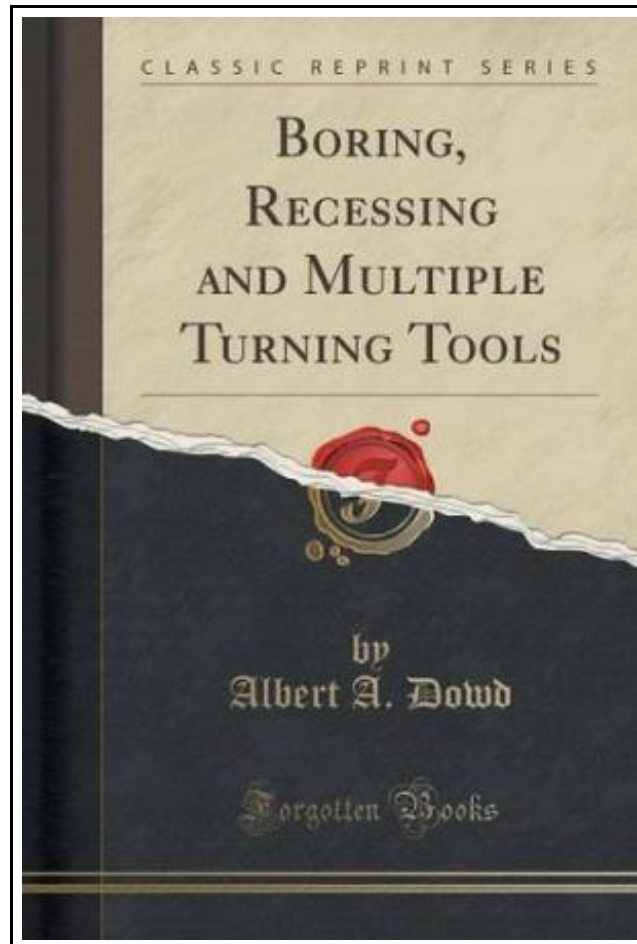


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Forgotten Books, United States, 2015. Paperback. Book Condition: New. 229 x 152 mm. Language: English . Brand New Book ***** Print on Demand *****.Excerpt from Boring, Recessing and Multiple Turning Tools A boring tool or boring-bar is, in itself, a very simple tool and yet. In its various applications, it may require considerable forethought in order to obtain a tool which will be exactly the right one for the job. In order to properly design any kind of a cutting tool, an intimate knowledge of the actual working conditions which are met with in using the tool is a valuable asset. There are a number of factors which influence the design of boring tools and there are also many types of machinery to which boring tools may be applied. In some cases the bar revolves with the spindle of the machine, while in others it is held rigidly and the work revolves around it. These things affect the design and must be considered. The work naturally controls the size of the bar and also its shape, while the material which is to be cut makes a difference in the shape of the tool and determines the amount of chip clearance necessary. The tools described and illustrated in this chapter must be considered as representative types of the many varieties to be met with in the general course of manufacturing. Points in design and construction will be noted and faulty tools will be discussed and criticised. General Points in Boring Tool Design Some of the important points in the design and construction of tools for single-point boring are here given, and while some of these may seem obvious, they may be of assistance in calling attention to matters which would otherwise be overlooked. 1. Chip clearance must be very carefully looked...



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